Work Orde Thursday, August		,									Page 1
Revision ID:	D3575-5	oto oto u		Accept					Setup Star	1 18815181 1	
	Cabin Floor Pro 8/19/2010 8/23/2010	Start Qty: 2.00 Req'd Qty: 2.00			Cust Item l Customer:	D:					
Approvals:		n: WF	Date: <u> O- &amp; -                                 </u>			ate:			Run Sta Sto	1 (186) 1111 1	
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject . Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr							15819°		
D3575	Rev	A			-						
Waterjet FLOW CNC Waterje	:t	FLOW WATER JET  Memo 1-Cut as nea	Dwg D3575 🗆 Dwg Rev	0.00  0.00  C Prog Rev.	<b>↑</b> □2-				3,0-9-	۵	
	•	Deburr if ne	cessary								<del>D</del>
110 		QC2- Inspect parts off m	achine FAI/FAIB	0.00				R	10-9-7	<b>}</b>	

120

Quality Control

QC8- Inspect parts - second check

Quality Control

Memo

W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:							
	R	esolution:						Date: _	
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NCI	₹)			
DATE	STEP	Description of NC	<u> </u>		ion B		cation	Approval	Approval
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Page 2

Item ID:

D3575-5

Thursday, August 19, 2010 1:13:48 PM

Accept

Accept

**Qty** 

Setup Start



**Revision ID:** 

Item Name:

Cabin Floor Protector

**Start Date:** 

8/19/2010 Required Date: 8/23/2010 Start Qty: 2.00 Req'd Qty: 2.00 **Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Tool # Plan

Code

Run

Start

Reject

Number

Stop

QC:

Date:

SPC (Y/N):

Set Up/

Date:

Tool ID

Stop

Reject

Qty

Insp.

Stamp

Sequence ID/ Work Center ID

130

Small Fab

Small Fab

140

QC

150

Operation

Small Fab

Description

Memo

**Run Hours** 0.00

0.00

Deburr if necessary.

QC5- Inspect part completeness to step on W/O

Memo

Quality Control

Identify as per dwg & Stock Location:

Packaging

Memo

/c/1/19 2

Packaging

W/O:			WC	ORK ORDER CHANG	GES					
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cate	gory:	NCF	R: Yes	No <b>DQ</b>	A:	Date:	
	R	esolution:	Dispositio	n:	QA:	N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR	)			
DATE	STEP	Description of NC			ction B	Cian 9		cation	Approval	Approvai
	O I L I	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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#### Work Order ID 61357

Page 3

Item ID:

Thursday, August 19, 2010 1:13:48 PM

Accept



Setup Start



**Revision ID:** 

Cabin Floor Protector **Item Name:** 

D3575-5

Stop



**Start Date:** 

8/19/2010

Start Qty: 2.00 **Req'd Qty: 2.00** 

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

Date:

Date:

Start Run



Required Date: 8/23/2010

QC: \_\_\_

Date: SPC (Y/N):

Tool # Plan

Accept

Reject Qty

Insp.

Sequence ID/

**Work Center ID** 

QC21- Final Inspection - Work Order Release

0.00

**Run Hours** 

Set Up/

**Tool ID** 

Code

Qty

Reject Number

Stop

Stamp

160

Memo

0.00

QC Quality Control

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #: esolution:								
NOD	n			DER NON-CONFORM			····		Date	
NCR:					tion B	(	,			Ţ
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description  Chief Eng	lion B	Sign & Date		cation ion C	Approval Chief Eng	Approval QC Inspector
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#### **Picklist Print**

Thursday, August 19, 2010 1:13:48 PM

Work Order ID: 61357

D3575-5 Parent Item:

Parent Item Name: Cabin Floor Protector



**Start Date: 8/19/2010** 

Required Date: 8/23/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

		nts	

IPP Rev : A New Issue 07.07.23

EC verified by JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	2,704.423	10.666	22.45474			
											126-	9-7	

GE PLASTICS LEXAN SHEET

<b>Location</b>	Loc Qty	Loc Code		$\langle \mathcal{S} \rangle$
MAT	2704.4238			0
114032	467.9238		114032	
115261	2236.5			

W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	GE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b>	A:	Date: _	
	Re	esolution:	Disposition	:	_ QA: N/C CI	osed:		Date: _	
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
		Description of NC		on B	Verific	erification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector
•						3			

DART AEROSPACE LTD	Work Order:	61357
Description: Cabin Floor Protector	Part Number:	D3575-5
Inspection Dwg: D3575 Rev: A		Page 1 of 1

#### FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

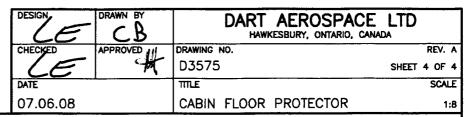
Drawing	Tolerance	Actual	Accept	Reject	Method of Inspection	Comments
Dimension		Dimension			inspection	
Ø3.00	+0.006/-0.001	3.004	>		V BOD	
3.38	+/-0.030	3.38	۲		7 1801	
6.50	+/-0.030	6.50			Т	
26.13	+/-0.030	26,13			T	
30.13	+/-0.030	30.13			T	
2.00	+/-0.030	2.00			τ	
3.50	+/-0.030	3,50			7	
14.25	+/-0.030	14.25			7	
25.13	+/-0.030	26.13			7	
29.38	+/-0.030	29.38			T	
30.38	+/-0.030	30.38			7	
31.50	+/-0.030	31.00			7	
1.00	+/-0.030	1.00			1	
4.38	+/-0.030	4.38			T	
14.50	+/-0.030	14.50			T	
16.00	+/-0.030	16.00			7	
23.13	+/-0.030	23:13			Т	
26.88	+/-0.030	26.88			7	
27.69	+/-0.030	27.69			7	
1.00	+/-0.030	1.00			7	
3.75	+/-0.030	3.75			7	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~
9.63	+/-0.030	9.63		<del></del>	1	
16.13	+/-0.030	16.13			7	
28.06	+/-0.030	28.06			1	
32.15	+/-0.030	32.15			7	

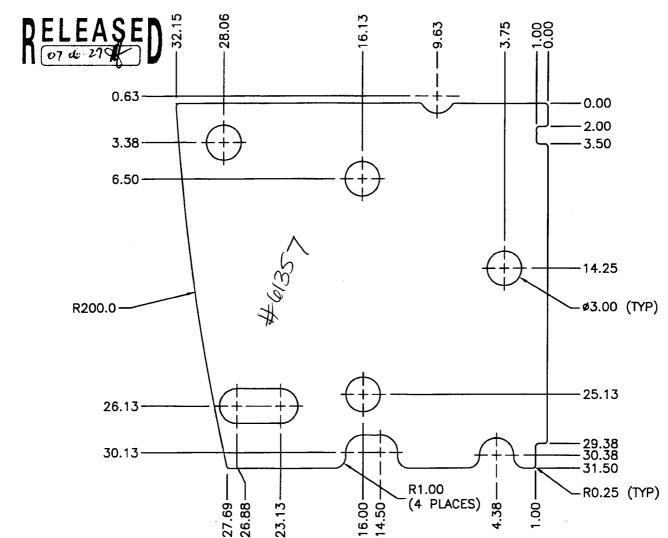
Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	10-9-2	Date: 10/09/07	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	08.01.16	New Issue	KJ//DD ox	77
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W/O:		WORK ORDER CHANGES										
DATE STEP		PROCEDURE CHANGE			·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No:		PAR #:	Fault Category:			R: Yes	lo DQA:		_ Date: _	<del></del>		
Resolution:			Disposition:		QA:	QA: N/C Closed:			Date:			
NCR:		V	WORK ORD	ER NON-CONFORM	ANCE	(NCR	)					
DATE	STEP	Description of NC Section A			tion B		Verifi	cation	Approval Chief Eng	Approval QC Inspector		
			Initial Action Description Chief Eng Chief Eng			Sign & Date		ction C				
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#### D3575-5 CABIN FLOOR PROTECTOR (SHOWN) D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

#### **NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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W/O:			W	ORK ORDER CHANGI	ES				
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			Fault Category:						
Resolution:							Date:		
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC			on B Sign		cation	Approval	Approval
	<b>0, _</b> ,	Section A	Initial Chief Eng				Section C Chief En		QC Inspector
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